

Application Instructions

Reflexite® Classic 2008

For badges, piping and accessories
Bulletin #APP-15

GENERAL INFORMATION

Reflexite® Classic 2008 is a tough weather resistant, highly reflective sheeting designed to be high frequency welded to a vinyl backing into various shapes.

For more information on **Classic 2008** film, please reference Technical Product Bulletin, which is available from local Reflexite Sales Offices.

WELDING GUIDELINES -

Welding **Classic 2008** Film requires all aspects of sealing to a vinyl backing to be considered, These include but are not limited to,

- Equipment utilized
- Tooling used
- Weld Parameters such as power, time etc
- Vinyl Backing used

PRINTING GUIDELINES

- The surface should be cleaned and allowed to dry (*please ensure area/ areas to printed, have being thoroughly cleaned*). Reflexite recommends isopropyl alcohol or a similar cleaner.
- When cleaning, ensure that the same cleaning cloth or cloth face is not used to clean the entire batch of material, as contamination from the cleaning process may build up on the cloth over time, which may result in the material not being thoroughly cleaned.
- After cleaning, let the material surface dry and print within 24 hours of cleaning
- Inks to be used should be suitable for PVC. Reflexite recommends the following products from Sericol;

Ink: Sericol Polyplast

Thinner: ZV 541 Rigid Vinyl Thinner

It is the user's responsibility to ensure suitability of the inks prior to printing.

IMPORTANT NOTICE

All Reflexite products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects.

Published information concerning Reflexite products is based upon research, which the Company believes to be reliable although such information does not constitute a warranty.

Because of the variety of uses of Reflexite products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

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